

DYLON DATA



GRADE
DL-3259

308

DYLON DYLUBE® DL-3259 ZINC DIE CASTING RELEASE AGENT

DESCRIPTION:

Dylube® DL-3259 is a heavy duty, concentrated release agent engineered for the zinc die casting industry. Developed after extensive research and field testing, **Dylube® DL-3259** contains a unique blend of oils that provides the most efficient means for die coverage and die protection. The material has been proven to resolve any plating and coating difficulties that occur. Ideal for the simplest to the most complex castings, **Dylube® DL-3259** overcomes problems with section dies and excessively hot dies.

CHARACTERISTICS:

Color Diluted:	Tan	pH:	8-9
Odor:	Mild	Concentrate Shelf Life:	9 -12 Months
Density:	8.3 lbs./gal.	Diluent:	Water
Flash Point:	None	Dilution Stability:	3 Months

APPLICATION:

DL-3259 dilutes easily with water to any dilution ratio. It can be used with automatic spray equipment or hand-held spray equipment and is fully stable in central systems.

The recommended starting dilutions range from 60:1 to over 100:1. Final dilutions will depend upon the size and complexity of the castings and overall operating conditions. Longer dilutions should be investigated to determine the most economical use level for each operation.

DL-3259 may be diluted by adding to water, or by adding water to a pre-measured amount of lubricant. Gentle agitation will assure complete mixing. Propeller or paddle agitation is preferred over air agitation.

PACKAGING:

5 Gallon (18.9 liter) Pails 55 Gallon (208 liter) Drums Intermediate Bulk Containers (IBC)



ISO 9001:2000 CERTIFIED

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